

'...the resultant derivatives are very stable and highly fluorescent, offering assay sensitivity in the fmol range...'

Sugars and Alcohol in Food and Beverages

Selection of the most appropriate method for the analysis of carbohydrates and their fermentation products usually depends on several factors:-

- (i) Sample matrix — the presence of high MW species, *e.g.*, proteins and polysaccharides, may demand extensive sample pre-treatment prior to chromatographic analysis.
- (ii) Detection sensitivity required - this is generally not a problem as the level of sugars in food and beverage samples are high.
- (iii) Resolution desired — the performance of the various columns commercially available is optimised for specific applications.
- (iv) Frequency of analysis — the run time will vary, depending on the type of chromatographic column selected.

The most popular HPLC method for the analysis of sugars and alcohols uses a column packed with a cation exchange resin in the calcium form, with water as the mobile phase. Separations are effected via a combination of mechanisms involving ligand exchange and size exclusion phenomena.

Keywords:

Ethanol, Fructose, Glucose, Sucrose, Beer, Coca-Cola™, Honey, Liqueur, Molasses, Orange Juice, Whisky, Wine

Complex samples containing polysaccharides as well as lower MW sugars and alcohols may be analysed in a single, isocratic run with excellent resolution. As the mobile phase is water, differential refractometers provide adequate sensitivity for detection, while safety and environmental concerns are minimal.

In Figures 1-10, typical separations are presented for a variety of food and beverage samples. Sample pre-treatment in most cases simply involved dilution and filtration. Carbonated beverages were digested prior to filtering.

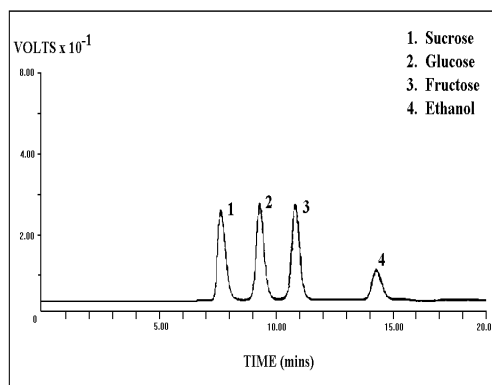


Figure 1 Sugar and Ethanol Standards

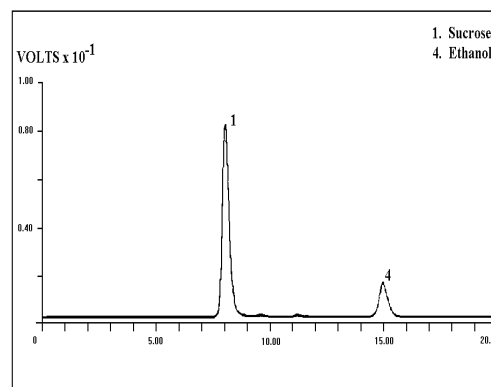


Figure 2 Suntory Midori Melon Liqueur



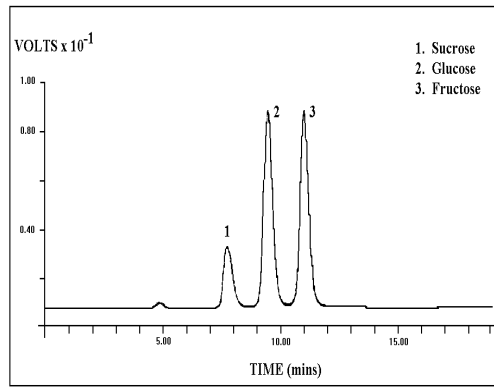


Figure 3 Coca Cola

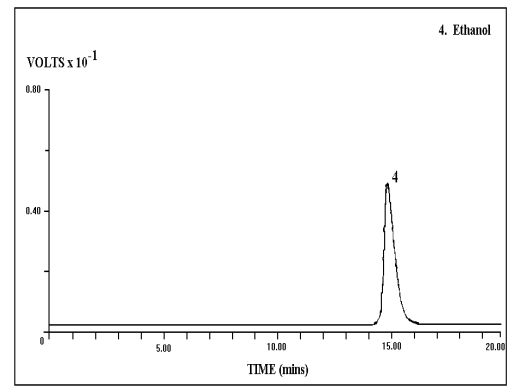


Figure 4 Scotch Whisky

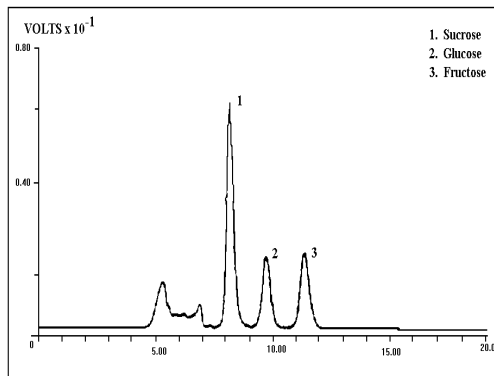


Figure 5 Orange Juice, freshly squeezed

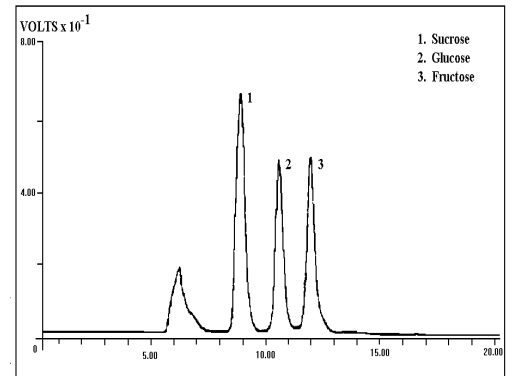


Figure 6 Orange Juice, commercial brand

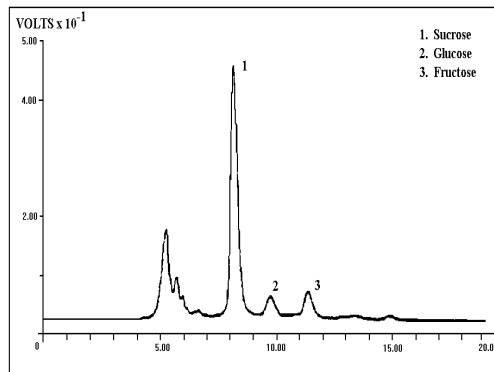


Figure 7 'C Molasses' from Sugarcane Mill

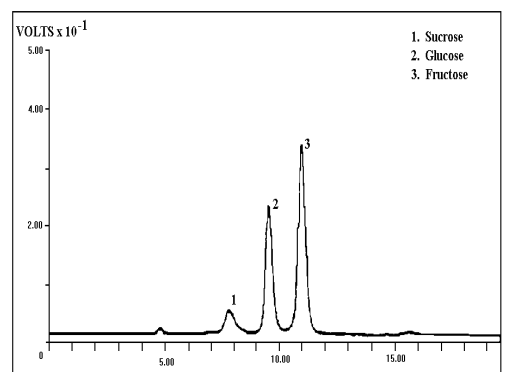


Figure 8 Honey

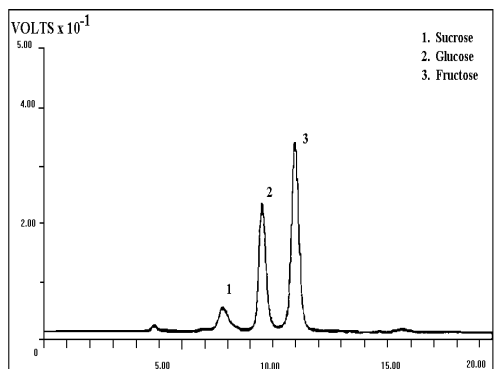


Figure 9 Australian Beer

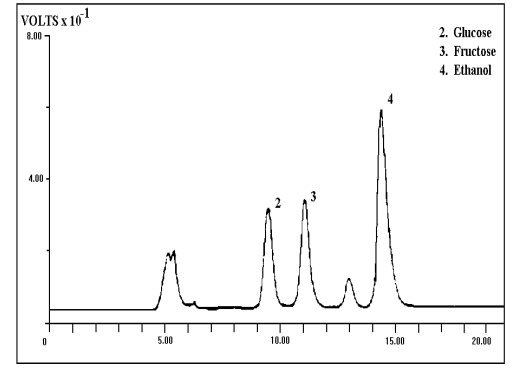


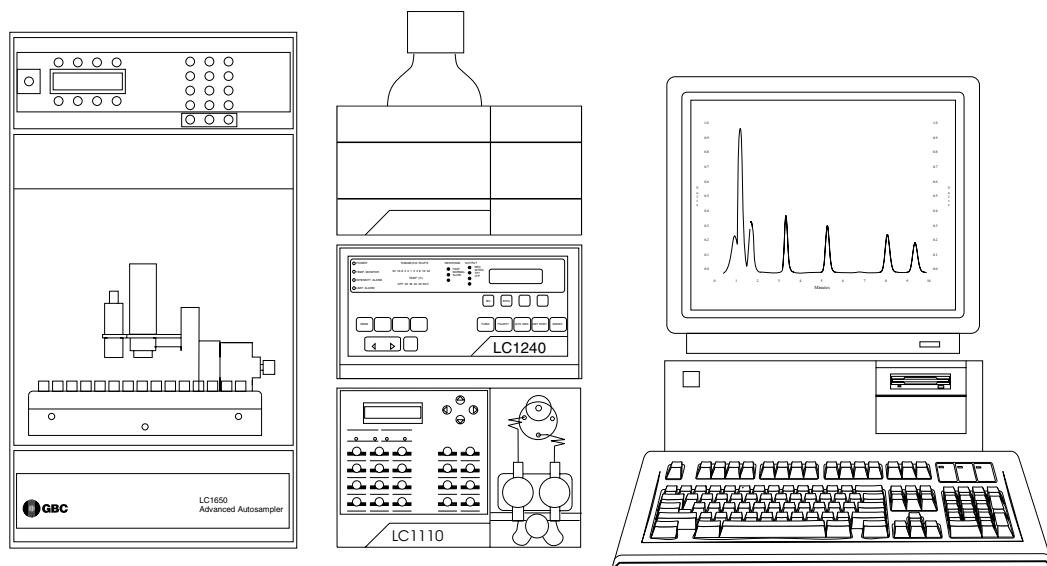
Figure 10 Australian White Wine (Moselle)

GBC HPLC Instrumentation

LC1110 Dual Piston HPLC Pump
Timberline Column Heater
LC1240 Refractive Index Detector
LC1650 Advanced Autosampler
WinChrom Chromatography Data
Management System

Conditions

Column: Intesaltion CHO-620
Carbohydrate Column
Guard Column: Spherisorb S5 ODS2,
50 x 4.6 mm ID
Mobile Phase: Water (distilled)
Flow Rate: 0.5 ml/min
Column Temp.: 80°C
RI Temp.: 50°C





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